# Cree XLamp<sup>®</sup> 20 & 26.5mm XR Range





**Carclo Technical Plastics** 

111 Buckingham Avenue, Slough, Berkshire SL1 4PF ENGLAND / 600 Depot Street Latrobe PA. 15650 USA

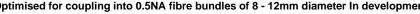
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## CREE XR<sup>®</sup>, XR-E<sup>®</sup> & XR-C<sup>®</sup> 20mm range

Part	Description	White XR		Rec	Red/Amber XR			Cyan/Green XR		White XR-E			White XR-C			
No.		FWHM#	EFF	Cd/Im	FWHM#	EFF	Cd/Im	FWHM#	EFF	Cd/Im	FWHM#	EFF	Cd/Im	FWHM#	EFF	Cd/Im
10199	Plain Tight	13	87%	6.7	13	91%	19	10	90%	15.9	8.4	91%	31	5.3	89%	49
10200	Frosted Narrow	16	87%	5.6	14	91%	15	13	90%	9.0	10	90%	17	9.6	86%	19
10210	Ripple Medium	25	89%	3.0	16	90%	7.7	18	91%	5	16	88%	6.9	12	87%	9.5
10201	Frosted Medium	23	87%	2.8	21	89%	5.3	22	89%	3.26	20	89%	4.2	18	84%	4.4
10211	Ripple Wide	47.9	84%	1.4	24	86%	2.5	41	84%	2.1	44	86%	1.8	42	86%	1.6
10202	Frosted Wide	35.6	81%	1.8	36.2	88.%	1.6	36	89%	1.5	36	84%	2	39	81%	1.97
10203	Elliptical	46 X 9	85%	5.8	37 x 14	90%	4.7	47 x 12	89%	3.44	41 x 10	90%	5.1	41 x 8.4	84%	7.1
10204	Elliptical Orthogonal*	8.8X45.6	85%	6.2	14 x 37	90%	4.7	13 x 48	89%	31	10 x 41	90%	5.1	8.4 x 41	84%	7.1
10357	Fibre				Or	otimised	for couplin	a into 0.5NA f	fibre bund	les of 8 - 12	2mm diamet	er In develo	pment			

\*Orthogonal is the elliptical beam turned through 90deg. #Full Width Half Maximum i.e. total viewing angle







		•			
Part No.	Colour	Description	Part No.	Colour	Description
10205	Black	Round Holder	10425	Black	Star Board feet
10206	Clear	Round Holder	10426	Clear	Star Board feet
10207	White	Round Holder	10427	White	Star Board feet
10276	White	50mm Triple holder long leg	10428	Black	Star Board no feet
10286	White	50 mm Triple holder short leg	10429	Clear	Star Board no feet
10296	Black	50 mm Triple holder Long leg	10430	White	Star Board no feet
10306	Black	50 mm Triple holder short leg			

### CREE XR<sup>®</sup>, XR-E<sup>®</sup> & XR-C<sup>®</sup> 26.5mm range

		w	White XR		Red/	Amber X	R	Cyan,	Cyan/Green XR White XR-E		Wł	White XR-C				
Part no.	Description	FWHM	EFF	Cd/l	FWHM	EFF	Cd/l	FWHM	EFF	Cd/l	FWHM	EFF	Cd/l	FWHM	EFF	Cd/l
10048	Plain tight	10.2	88.5%	13.75	11.4	90.5%	18.5	7.6	88.9%	25.2	5.65	88.3%	42.2	5.4	88.5%	52.3
10124	frosted narrow	15	85.4%	7.9	14.8	86.4%	9.9	12.4	86.6%	11.4	11.3	84.9%	14.5	10.6	85.4%	20.4
10108	Frosted medium	25.8	84.2%	3.1	22.5	87.7%	4	23.3	85.5%	3.3	22.15	84.3%	3.8	20.9	84.8%	4.21
10260	Frosted Wide	32.5	84.1%	2.2	36.25	86%	2.1	35.4	83.2%	2	35.1	81.8%	2.1	35.2	82.2%	2.21
10049	Elliptical	44.5*14.6	85.5%	3.7	41.3*12.8	86.1%	4.9	45.3*11.7	87.5%	4.3	43.7*9	87.3%	6	43.5*7.7	86.5%	7.37
10224	Elliptical Orthogonal	13.7*46	85.9%	3.7	13.5*47	88.2%	3.9	11.4*47.9	85%	4.1	9*48	85%	5.1	9.3*48	84.6%	5.4
10234	Elliptical Ramp Optic	44.6*13.8	86.3%	3.8	44.5*13.4	88.3%	4.5	45.8*11.5	86.9%	4.2	46*8.8	87%	5.5	45.7*9.1	86.7	6.2
	· · · ·	1						1	1		1				·	•

\*Orthogonal is the elliptical beam turned through 90deg. #Full Width Half Maximum i.e. total viewing angle





85%	5.1	9.3*48		84.6%	5.4			
87%	5.5	45.	7*9.1	86.7	6.2			
Part No.	Color	Colour		Description				
10445	White	;	4.3mm	m legs				
10455	White	White		2.0mm legs				
10465	White	;	0.8mm	nm legs				
10475	Black		4.3mm	legs				
10485	Black	Black		nm legs				
10495	Black	Black		ım legs				

# Cree XLamp<sup>®</sup> 20 & 26.5mm MC Range





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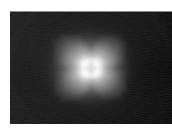
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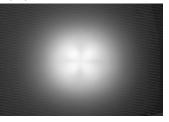


## **CREE XLamp<sup>®</sup> MC-E LED 20mm range**

	_								
				Cre	e MC-E				
Part no.		Descript	ion	FWHM	EFF	Cd/l			
10193	Pla	ain tight		20	84.5	5.8			
10194	Fro	osted Narrow		24	83	4.5			
10208	Ri	opled Medium		29	82.5	3.3			
10195	Fro	osted medium		27.5	78	2.6			
10209	Rip	ople Wide		36.5	80	1.9			
10196	Fro	osted Wide		45	70	1.4			
10197	EII	iptical		44 X 23	81	2.3			
10198	EII	iptical Orthog	onal	22 X 44	80	2.5			
10356	Fit	ore							
Part No.		Colour	Descriptio	tion					
10512		Black	Round MC-E Holder						
10513		White	Round MC-E Holder						
10514		Clear	Round MC-E Holder						
10276		White	50mm Triple holder long leg						
10286		White	50 mm <sup>-</sup>	Triple holde	er short	leg			
10296		Black	50 mm Triple holder Long leg						
10306		Black	50 mm Triple holder short leg						
10425	10425 Black			Star board with feet					
10426 Clear			Sta	ar board wit	h feet				
10427 White			Star board with feet						
10428 Black			Star board with no feet						
10429		Clear	Star	board with	no feet				
10430		White	Star	board with	no feet				



Tight plain fronted optic 10193 "the four chips are projected"



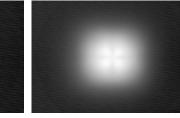
Wide rippled optic 10209



Narrow frosted optic 10194

Wide frosted optic

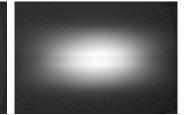
10196



Medium rippled optic 10208



Medium frosted optic 10195



Elliptical10197 "Note the dark line caused by the gap in the chips"



Elliptical orthogonal 10198 "Note the dark line caused by the gap in the chips"

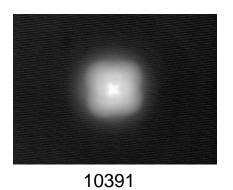




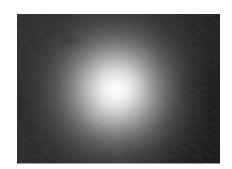
## **26.5mm OPTIC**

MANUFACTURER	ТҮРЕ	CARCLO	OPTIC	Eff	FWHM	Cd/Im
		Part No.	TYPE	%	Deg	
		10391	Plain Tight	83.9	15.2	10.4
Croo		10392	Narrow Frosted	81.3	18.7	6.6
Cree	MC-E	10393	Medium Frosted	77.8	26.1	3.2
		10394	Wide Frosted	83.5%	35	2.2

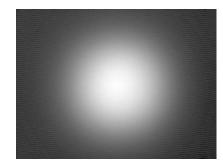
	WHITE HOLDERS		BLACK HOLDERS				
4.3 PEG Not stocked	2.0 PEG Not stocked	0.8 PEG Not stocked	4.3 PEG Not Stocked	2.0 PEG Not stocked	0.8 PEG Stocked		
10446	10456	10466	10476	10486	10496		



10392

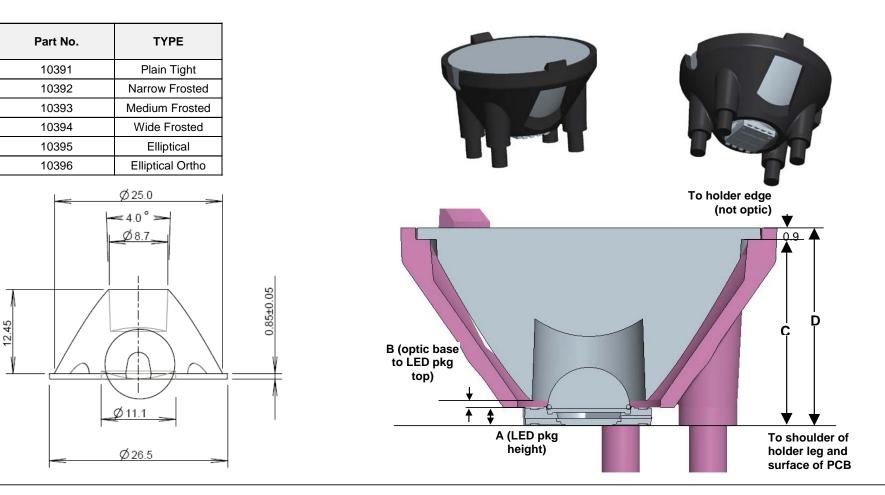


10393



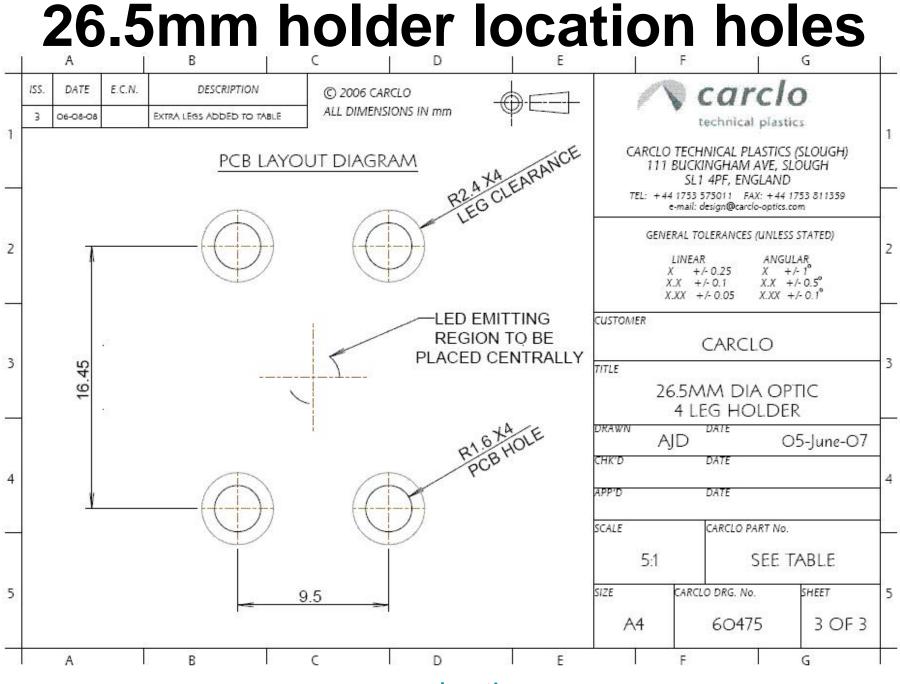
10394

## 26.5mm Holder details



#### Notes:

- 1. CARCLO multi-chip holder compatible with LED package mounted on 19.9mm (across flats) star board, otherwise drill holes on PCB for location pegs on legs. Refer to Drawing 60475 for hole separation
- 2. The multichip holder leg height includes an extra 1.0mm for the AcuLED since only a 13mm (across flats) star board is available. The CARCLO holder reaches over the AcuLED star board so that the holder sits directly on the PCB (and not the star board).



# Cree XLamp<sup>®</sup> 10, 20 & 26.5mm XP Range





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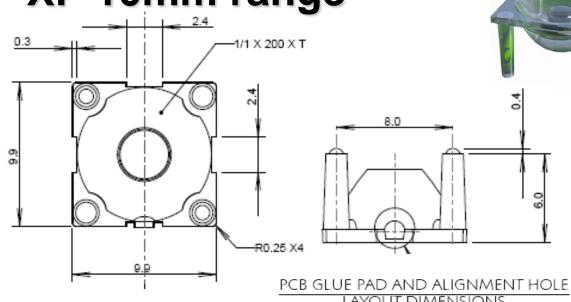
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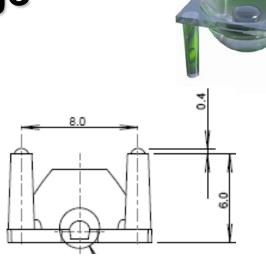


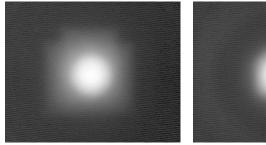
### Cree<sup>®</sup> XP 10mm range

		White		
Part No.	Description	FWHM*	EFF	Cd/lm
10412	Plain medium Flat front	16.5	91.8%	9.3
10417	Plain medium Lens front	16.4	88.7%	9.8
10413	Frosted medium	25.9	87.2%	3.2
10414	Frosted Wide	36.7	80%	1.66
10415	Elliptical	43 X 16	88.1%	3.5

#Full Width Half Maximum i.e. total viewing angle

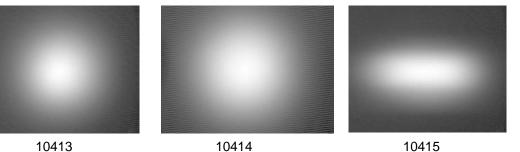






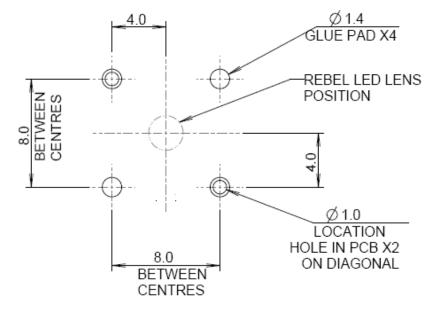
10412

10417





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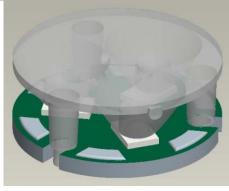
LAYOUT DIMENSIONS

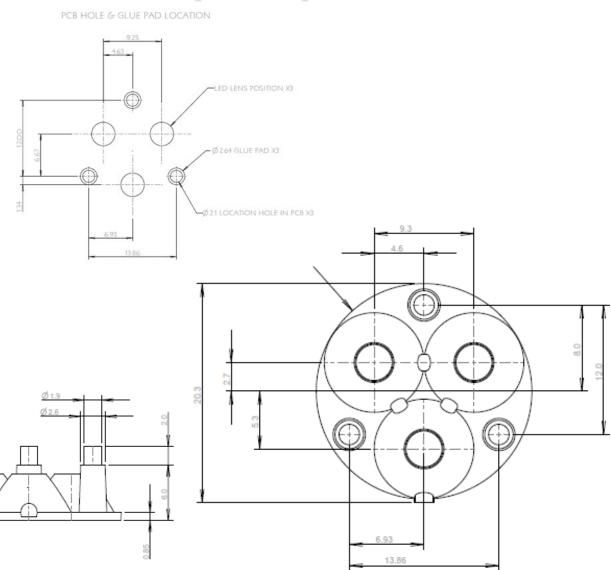
### **Cree® XP 10mm Triple Optic**

		White		
Part No.	Description	FWHM*	EFF	Cd/Im
10507	Narrow lens front	16.4	88.7%	9.8
10508	Medium Frosted	25.9	87.2%	3.2
10509	Wide Frosted	36.7	80%	1.66
10510	Elliptical	43 * 16	88.1%	3.5
10511	Narrow Frosted			

#Full Width Half Maximum i.e. total viewing angle





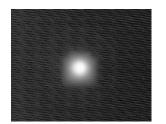


### Cree<sup>®</sup> XP 20mm range

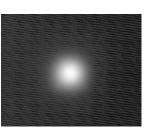
Part No.			White	
Optics on their own	Description	FWHM	EFF	Cd/Im
10193	Plain Tight	8.2	87.3%	36.3
10194	Frosted Narrow	10.35	86.9%	20.75
10208	Ripple Medium	19.5	86.9%	7.16
10195	Frosted Medium	17.9	82.9%	5.95
10209	Ripple Wide	20.5	81.7%	3.4
10196	Frosted Wide	31.5	78.1%	2.46
10170	Wide Angle Reflector	72	92.2%	0.82
10197	Elliptical	47 X 8	86%	6.5
10198	Elliptical Orthogonal	8 X 47	85.6%	6.6
10356	Fibre		or coupling int of 8 - 12mm	

\*Orthogonal is the elliptical beam turned through 90deg. #Full Width Half Maximum i.e. total viewing angle

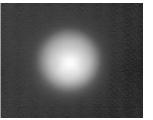




10193



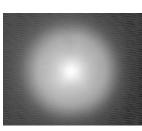
10194



10208



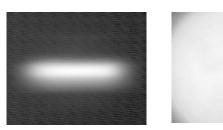
10195



10209



10196



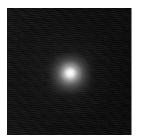
10197 & 10198

10170

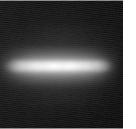
### **CREE XP-E LED 26.5mm range**

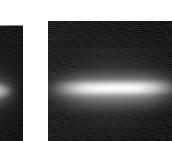
			White	
Part No. Optics on their own	Description	FWHM	EFF	Cd/Im
10048	Plain tight	6.1	86.9%	46.43
10124	frosted narrow	9.6	83.1%	19.9
10108	Frosted medium	20.3	80.2%	4.37
10260	Frosted Wide	32.2	79.3%	2.28
10049	Elliptical	43.8*6.3	82.9%	8.33
10224	Elliptical Orthogonal	6.8*47.8	83.3%	6.62
10234	Elliptical Ramp Optic	44.9*6	82.4%	7.76

\*Orthogonal is the elliptical beam turned through 90deg. # Full Width Half Maximum i.e. total viewing angle



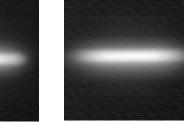
10048





10124

10108

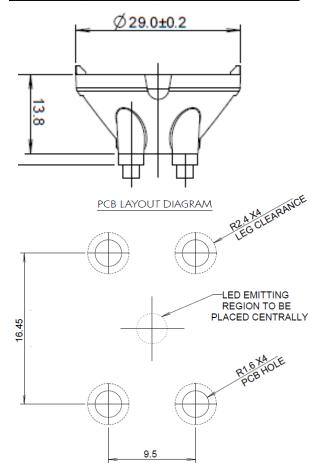


10049 & 10224

10234



Part No.	Colour	Description
10442	White	4.3mm foot (not Stocked)
10452	White	2.0mm foot (Not Stocked)
10462	White	0.8mm foot (Stocked)
10472	Black	4.3mm foot (Not Stocked)
10482	Black	2.0mm foot (Not Stocked)
10492	Black	0.8mm foot (Not Stocked)

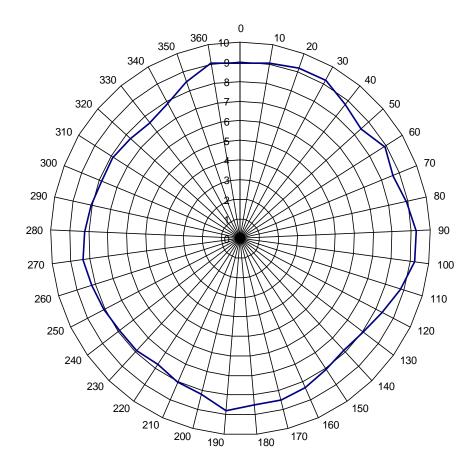


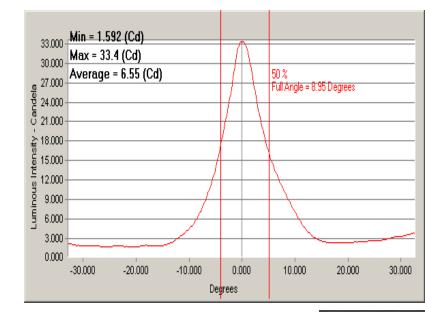
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10260

### Side Emitter 10267

#### FWHM divergence versus side emitter rotation angle





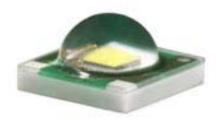
FWHM:

Average FWHM: 8.4degree; Minimum FWHM: 7.45degree ; Maximum FWHM: 9.3degree <u>Efficiency</u> : 87% <u>Cd/lm</u>: 38/46=0.8 @ 350mA (average of 8 readings)

# Continuous Strip Optic

Here is a optic to fit over a linear strip of LED's to give good even mix alone the length whilst controlling the beam in the other direction designed for Cree<sup>®</sup> XP





#### **Carclo Technical Plastics**

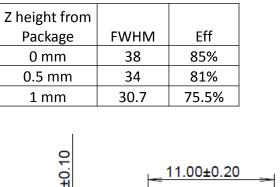
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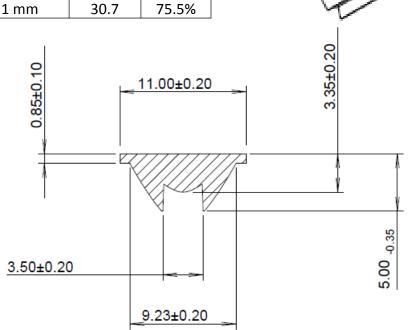
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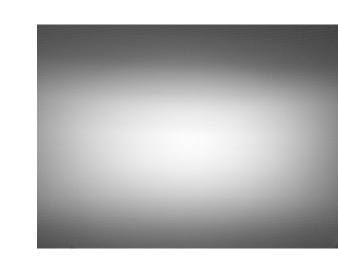


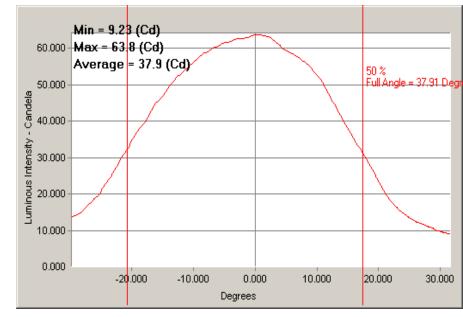
# **Continuous Strip**

- •A single piece optic that can be made in lengths to suit your needs
- •Will be standard in 1.2m (4') and 300mm (1') lengths tol -0.0 /+3.0
- Easily cut to your required length using a fine tooth saw
- •Made from optical quality PC for optimal temperature and system performance
- Designed for Cree XP
- •Surface mount height tolerance less critical due to diffused front optical surface
- Variable beam angles to mounting heights as show in the table below





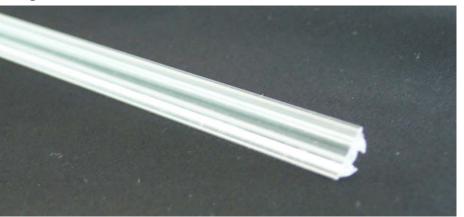




# **Application notes**

•Two-part epoxies such as Loctite 3430 can be used to join or mount the continuous strip optic without fogging the PC lens

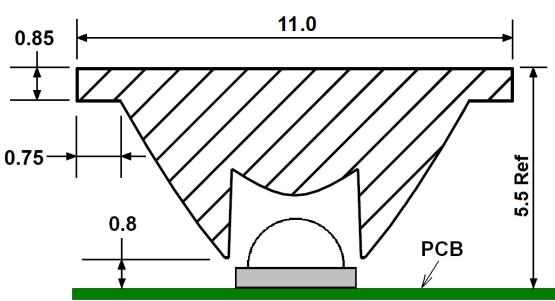
- •Ideal for florescent tube replacement fixtures, refrigeration lighting, cove lighting, under cupboard lighting, retail lighting, wall washing, and other general illumination applications, in both single colour as well as RGB mixing.
- •Colour binning LED's less critical in most applications as the light is mixed in the long plane.
- •Easily mounted in an extruded aluminium housing that can serve as both a heat sink as well as a base unit for a light fixture or a light engine module



Part no	Description	
10397	4 foot , 1.2 M Long	
10398	1 foot, 300mm Long	

#### **STRIP OPTIC MOUNTING**

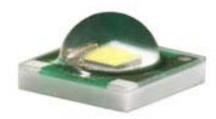
#### **DIMENSIONS**



# Bubble Optics Ultra wide

This is a new design and the start of our range of 'Bubble Optics' these optics produce a very wide but even beam on a flat surface idea for wide are lighting designed for the Cree<sup>®</sup> XP





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## **Ultra Wide Angle Optics**

#### Optics for Producing uniform illuminance over wide areas

Carclo Ultra Wide Angle Optics are designed to meet the needs of Luminaire designers who need to efficiently light wide areas with very even illumination. These optics are suitable for applications such as emergency lighting, emergency lighting, parking facility illumination and many other general illumination areas.

These optics work by re-mapping the light output from the Led to the far-field. Their hemi-spherical outer shape has given rise to their generic name "Bubble optics".

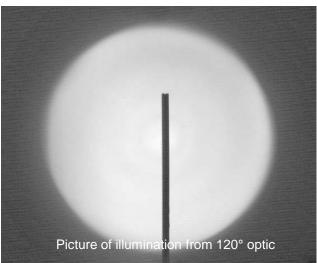
Mounted at 2.5m (~8 ft.) the 120° optic will evenly illuminate an area 8m (~26 ft.) in diameter, the 130° optic will illuminate a 10m (~33 ft.) diameter.

#### **Features**

•Beam widths of 120 deg FWHM (Part No. 10403) and 130 deg FWHM (Part No. 10406)

- •Greater than 90% efficiency.
- •One piece design for Cree XP
- •Manufactured in lens grade polycarbonate with UL certification.
- •Suitable for continuous operation up to 120 °C.





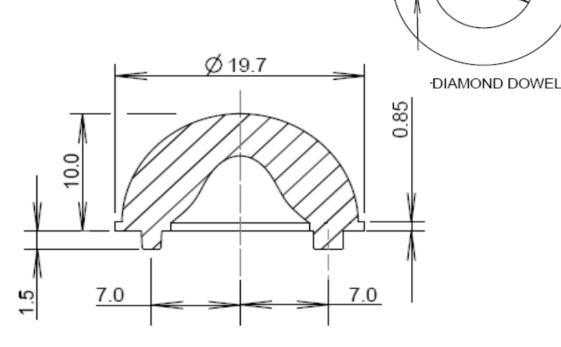
# **Application notes**

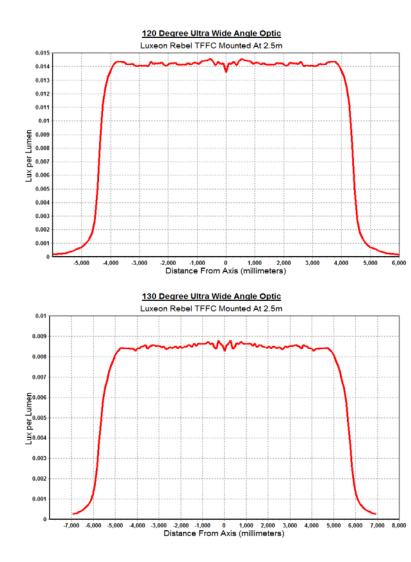
- •Arrays of 19.7mm diameter Ultra wide optics should be placed no closer than 27mm between centres to avoid shading.
- •Locate on PCB using 2x ø2.5mm holes equi-spaced 7mm either side of Led emitting area.

Ø11.0

•Always use a very low vapour adhesive such as Loctite 3430 when mounting polycarbonate optics.

LED	120 deg	130 deg	Holder
XP	10403	10406	not needed





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2.40

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